



This beautiful structure is shop-fabricated outside of La Crosse, WI. It uses an invasive tree species - Black Locust, and comes from sustainably managed Forest Service Council certified forests. Building with round timber can help local tree farms economically manage invasive species and keep forests in the family.

This structure is beautiful, sustainable, and cost-effective:

Beautiful

- Constructed from Black Locust and sanded to 600 grit smoothness
- Finished with one clear coat of Hempshield wood finish – alternatives finishes considered
- Each timber is a unique member

Sustainable

- Locally harvested and shop-fabricated
- Forest Service Council certified
- Round timber construction out-performs milled lumber¹
- Black locust lasts longer than treated lumber without the toxic chemicals
- Professional Engineering Stamp available for your geography
- Ships in 4 to 6 weeks from signature

Cost Effective

- Available at approximately \$1/Watt
- Shop drawings are included
- Available in several roof slopes: 5/12 to 8/12
- Custom structures are also available

¹ Comparative Life Cycle Analysis, 2010, Yale School of Forestry Masters Candidate. TRACI Method: Tool for assessment and reduction of chemical impacts.

